# SmarAct Metirio Encoder Digital-Interface



#### Abstract

This document contains information on how to access, interpret and manipulate the Metirio Encoder's internal memory. It further describes the registers used to adjust the encoder's analog output.

#### ABBREVIATIONS

- **ASIC** Application-Specific Integrated Circuit
- MTP Multiple-Times Programmable (Memory)
- RAM Random Access Memory
- MSB Most-Significant-Byte

### INTRODUCTION

The Metirio Encoder is equipped with a Digital-Interface that allows advanced tuning as well as usage of the encoder's features such as reading the General-Purpose-Input. It further gives access to the internal MTP memory used to store non-volatile settings and general information across sessions.

### **DIGITAL-INTERFACE DESCRIPTION**

The encoder's Digital-Interface conforms to the UM10204 I2C-Bus Specification and User Manual<sup>1</sup>.

- The maximum clock speed is 400 kHz.
- The 7-bit slave address is 0x52 (0b1010010).
- Internal Data addresses are *two bytes* in size (MSB first).
- The MTP memory has a page size of 16 bytes.
- An MTP write operation may take up to 40 ms to complete.

Register read and write operations are supported, as shown in the figure below.



<sup>1</sup>https://www.nxp.com/docs/en/user-guide/ UM10204.pdf

### **MEMORY LAYOUT**

A full memory map including occupied and remaining free space is shown below.

Whereas the RAM titled Area is reset to default at each startup (volatile), the MTP memory keeps its data across sessions (non-volatile).



The different sections are described in more detail later on.

### **ENCODER VERSION INFO**

The following byte field shows the encoder's version info bytes with their corresponding address to the left.

7	6	5	4	3	2	1	0
ENCODER_REVISION							
FACTORY							
PRODUCTION_YEAR							
		EN	C_LO	r_nun	И_1		
ENC_LOT_NUM_2							
ENC_NUM_1							
			ENC_N	NUM_2	2		
			ENC_N	NUM_3	3		
CHECK_SUM_1							
CHECK_SUM_1							
	7	7 6	7 6 5 ENC PRC EN EN	7         6         5         4           ENCODER         FAC           PRODUCT         ENC_LOT           ENC_LOT         ENC_LOT           ENC_N         ENC_N           ENC_N         ENC_N           ENC_N         ENC_N           ENC_N         ENC_N           ENC_N         ENC_N	7         6         5         4         3           ENCODER_REVI         FACTORY           FACTORY         PRODUCTION_Y           ENC_LOT_NUM         ENC_LOT_NUM           ENC_NUM_1         ENC_NUM_2           ENC_NUM_2         ENC_NUM_2           ENC_NUM_2         ENC_NUM_2           ENC_NUM_2         ENC_NUM_2           ENC_NUM_2         ENC_NUM_2           ENC_NUM_2         ENC_SUM	7         6         5         4         3         2           ENCODER_REVISION         ENCODER_REVISION         FACTORY           PRODUCTION_YEAR         PRODUCTION_YEAR           ENC_LOT_NUM_1         ENC_NUM_1           ENC_NUM_1         ENC_NUM_2           ENC_NUM_3         CHECK_SUM_1           CHECK_SUM_1         CHECK_SUM_1	7         6         5         4         3         2         1           ENCODER_REVISION           FACTORY           PRODUCTION_YEAR           ENC_LOT_NUM_1           ENC_LOT_NUM_2           ENC_NUM_1           ENC_NUM_2           ENC_NUM_1           ENC_NUM_2           ENC_NUM_2           ENC_NUM_2           ENC_NUM_1           CHECK_SUM_1           CHECK_SUM_1

Values that consist of multiple bytes must be assembled MSB first which might look like the following.

```
uint16_t encLotNum = 0;
encLotNum = encLotNum1 << 8;
encLotNum += encLotNum2;
uint32_t encNum = 0;
encNum = encNum1 << 16;
encNum += encNum2 << 8;
encNum += encNum3;
```

```
uint16_t checkSum = 0;
checkSum = checkSum1 << 8;
checkSum += checkSum2;
```

#### Revision

Displayed as hexadecimal number. E.g. E1.

#### Factory

Displayed as 2-digit decimal number. E.g.01.

#### **Production Year**

Displayed as 2-digit decimal number. E.g. 20 for year 2020.

#### Lot Number (per year)

Displayed as 3-digit decimal number. E.g. 002 for second lot in 2020.

#### **Consecutive Number (per Lot)**

Displayed as 5- or 6-digit decimal number. E.g. 00023 for 23rd device in second lot of year 2020.

#### Putting it all together

The table below shows a fully assembled raw (hexadecimal) version info string as well as its corresponding format displayed by an encoder's label.

Revision	Factory	Prod. Year	Lot Num.	Cons. Num.
0xE1	0x01	0x14	0x0003	0x0001E5
E1	01	20	003	00485

#### **Check Sum**

{

The Check Sum is generated when writing the encoder version info and can later be used to verify the above information using the Fletcher-16 algorithm<sup>2</sup>.

#### Implementation

```
uint16_t Fletcher16( uint8_t *data, int count )
```

```
uint16_t sum1 = 0;
uint16_t sum2 = 0;
int index;
for ( index = 0; index < count; ++index )
{
    sum1 = (sum1 + data[index]) % 255;
    sum2 = (sum2 + sum1) % 255;
}
return (sum2 << 8) | sum1;</pre>
```

#### Usage

}

<sup>&</sup>lt;sup>2</sup>https://en.wikipedia.org/wiki/Fletcher%27s\_ checksum

## SIGNAL ADJUSTMENT

The Signal Adjustment registers contain several digital values that define analog settings and can thus be used to configure and optimize the encoders signals after installation (if necessary).

The following byte field shows the (volatile) RAM registers available for the adjustment with the registers addresses to the left and their default values after factory calibration to the right. Reading/Writing these registers can be used to modify the encoder's settings at run-time. Note that not all configuration values need the full width of 8 bits. Unused bits should be ignored when writing and read as zero. Further note that the Encoder Adjustment registers inside the RAM are overwritten by those in the MTP memory section after startup. Thus to save the current RAM settings for following sessions they have to be copied to the corresponding section of the MTP memory (see Saving the Configuration).

	7	6	5	4	3	2	1	0	
0x0200	SIN_OFFSET							0x7F	
0x0201		UNUSED				SIN_GAIN_PGA			
0x0202	COS_OFFSET							0x7F	
0x0203	UNUSED				COS_GAIN_PGA				0x0F
0x0204	UNUSED	REF_WIN MSB	REF_WIN					0x40	
0x0205	REF THRESH SW1	REF_DIFF1						0x20	
0x0206	REF THRESH SW2	REF_DIFF2							0xA0
0x0207	UNL	SED LED_CS						0x15	
0x0208	UNUSED	LED SPEED CTRL	12C_	SR	GPI	GPO	LED LOOP EN	REF_POL	0x01
0x0209		UNUSED REF_INCR RES					REF_EN	0x03	
0x020A	UNUSED	NUSED LED_DAC						0x60	

To simplify the adjustment of the analog settings (e.g. when writing application software), it is advisable for some registers to convert a value after reading and before writing the modified value back to the chip. Below follows a more detailed description including possible conversion routines (if necessary) for all commonly used registers. <sup>3</sup>

#### Sine/Cosine Offset (value range: 0...255)

The conversion results in a linear adjustable range for the offset with 0 as minimum and 255 as maximum offset.

#### **Conversion Example**

value = readRegister(0x200)
if value < 128</pre>

```
value = 255 - value
else
value = value - 128
...
if value < 128
value = 128 + value
else
value = 255 - value
writeRegister(0x200, value)
```

**Sine/Cosine Gain** (value range: 0...15) The conversion results in an adjustable range for the gain with 0 as minimum and 15 as maximum gain.

#### **Conversion Example**

```
value = readRegister(0x0201)
value = 15 - value
```

• • •

value = 15 - value
writeRegister(0x0201, value)

#### Reference Window (value range: 0...63)

REF\_WIN\_MSB should be kept 1 at all times. The conversion thus results in an adjustable range for the window threshold with 0 as minimum and 63 as maximum threshold.

#### **Conversion Example**

value = readRegister(0x0204)
value = value & ~0b00111111

• • •

value = value | 0b01000000
writeRegister(0x0204, value)

#### Reference Diff1/2 (value range: 0...255)

The conversion results in a linear adjustable range for the diff threshold with 0 as minimum and 255 as maximum threshold.

#### **Conversion Example**

```
value = readRegister(0x0205)
if value < 128
value = value + 128
else
value = 255 - value
...
if value < 128
value = 255 - value
else
value = value - 128
writeRegister(0x0205, value)</pre>
```

<sup>&</sup>lt;sup>3</sup>For more information on internal design and electrical characteristics of all in-/outputs please refer to the associated DataSheet.

**LED Current Source** (value range: 0...63) This register can either be used to

- directly control the current of the LED (if LED Control-Loop is inactive)
- change the regulation loop gain (if LED Control-Loop is active)

#### **Reference Polarity**

This bit selects the reference marks' polarity and must be configured to match with the used sensor stripe.

- **0** Absorbing Reference Mark
- 1 Reflective Reference Mark

#### **LED Loop Enable**

This bit enables/disables the internal LED Control-Loop.

- 0 Control-Loop inactive
- 1 Control-Loop active

#### GPO

This bit sets the voltage level for the General Purpose Output.

- 0 GPO set to Low
- 1 GPO set to High

#### GPI

This bit holds the voltage level of the General Purpose Input.

- **0** GPI read as Low
- 1 GPI read as High

**I2C Slew Rate** (value range: 0...3) This register can be used to adjust the I2C slew rate by adding the following values to 430 k $\Omega$ .

- $\textbf{0} ~~ \text{Add} ~180 ~ \text{k}\Omega$
- **1** Add 120 kΩ
- **2** Add 60 kΩ
- $\textbf{3} ~ \text{Add} ~ \textbf{0} ~ \boldsymbol{\Omega}$

**LED Speed Control** This bit sets the speed of the LED Control-Loop.

0 Normal Speed

1 Low Speed

#### Reference Enable

This bit enables/disables the analog reference path.

0 Reference Disabled

1 Reference Enabled

#### **Reference Increased Resolution**

This bit selects the resolution for the reference mark adjustment using REF\_DIFF1/2. Note that an increased resolution comes along with an overall smaller adjustment range.

- 0 Default Resolution / Wide Adjustment Range
- 1 Increased Resolution / Smaller Adjustment Range

#### LED DAC (value range: 0...127)

This register can be used to adjust the setpoint of the regulation loop if the LED Control-Loop is active. Note that because of the analog structure a setpoint lower than 0x40 switches off the LED current. Therefore it is recommended to keep the MSB high in this mode.

### SAVING THE CONFIGURATION

To save the final adjustment settings, the RAM registers have to be copied to the corresponding MTP memory section that is used to initialize the RAM at startup. A copy routine that saves all relevant registers to MTP might look the following.

```
num_of_registers = 11
ram_base = 0x0200
mtp_base = 0x0000
```

```
for (address_offset = 0;
        address_offset < num_of_registers;
        address_offset++) {
        // read byte from ram
        value = read_byte(ram_base+address_offset)
        // write byte to mtp
        write_byte(mpt_base+address_offset, value)
        // wait for mtp write delay
        delay(40ms)
}
```

## Contact

## Germany

#### SmarAct Metrology GmbH & Co. KG

Rohdenweg 4 D-26135 Oldenburg Germany

T: +49 (0) 441 - 800879-0 Email: metrology@smaract.com www.smaract.com

## China

#### **Dynasense Photonics**

6 Taiping Street Xi Cheng District, Beijing, China

T: +86 10 - 835 038 53 Email: info@dyna-sense.com www.dyna-sense.com

## Japan

#### Physix Technology Inc.

Ichikawa-Business-Plaza 4-2-5 Minami-yawata, Ichikawa-shi 272-0023 Chiba Japan

T/F: +81 47 - 370 86 00 Email: info-jp@smaract.com www.physix-tech.com

## France

#### SmarAct GmbH

Schuette-Lanz-Strasse 9 26135 Oldenburg Germany

T: +49 441 - 800 879 956 Email: info-fr@smaract.com www.smaract.com

#### **Natsu Precision Tech**

Room 515, Floor 5, Building 7, No.18 East Qinghe Anning Zhuang Road, Haidian District Beijing, China

T: +86 18 - 616 715 058 Email: chenye@nano-stage.com www.nano-stage.com

## South Korea

#### **SEUM Tronics**

# 1109, 1, Gasan digital 1-ro Geumcheon-gu Seoul, 08594, Korea

T: +82 2 - 868 10 02 Email: info-kr@smaract.com www.seumtronics.com

## USA

#### SmarAct Inc.

2140 Shattuck Ave. Suite 302 Berkeley, CA 94704 United States of America

T: +1 415 - 766 9006 Email: info-us@smaract.com www.smaract.com

#### Shanghai Kingway Optech Co.Ltd

Room 1212, T1 Building Zhonggeng Global Creative Center Lane 166, Yuhong Road Minhang District Shanghai, China

Tel: +86 21 - 548 469 66 Email: sales@kingway-optech.com www.kingway-optech.com

## Israel

## **Optics & Motion Ltd.**

P.O.Box 6172 46150 Herzeliya Israel

T: +972 9 - 950 60 74 Email: info-il@smaract.com www.opticsmotion.com SmarAct Metrology GmbH & Co. KG develops sophisticated equipment to serve high accuracy positioning and metrology applications in research and industry within fields such as optics, semiconductors and life sciences. Our broad product portfolio – from miniaturized interferometers and optical encoders for displacement measurements to powerful electrical nanoprobers for the characterization of smallest semiconductor technology nodes – is completed by turnkey scanning microscopes which can be used in vacuum, cryogenic or other harsh environments.

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## Headquarters

#### SmarAct GmbH

Schuette-Lanz-Strasse 9 26135 Oldenburg Germany

T: +49 441 - 800 879 0 Email: info-de@smaract.com www.smaract.com

## USA

## SmarAct Inc.

2140 Shattuck Ave. Suite 302 Berkeley, CA 94704 United States of America

T: +1 415 - 766 9006 Email: info-us@smaract.com www.smaract.com