

# Measuring MEMS vibrations through a packaging of silicon



SmarAct GmbH

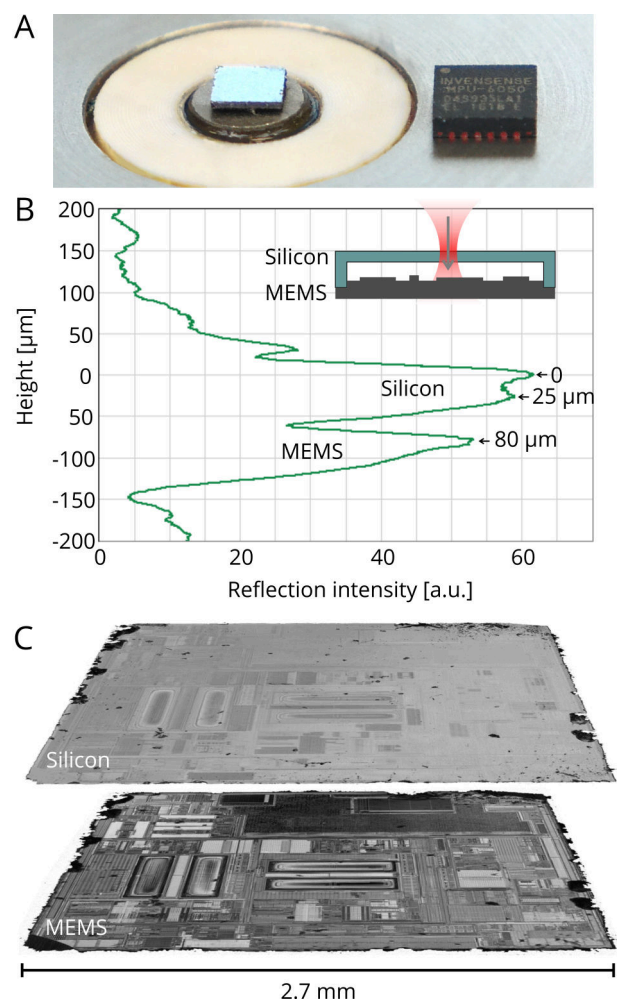
## Abstract

When MEMS are packaged in a silicon enclosure it is impossible to use conventional optical measurement methods to evaluate their dynamic performance without opening them up. The **PICOSCALE Vibrometer** utilizes an infrared measurement laser with a confocal detection scheme which opens the way to analyze the dynamics of a motion sensor through its enclosure of silicon.

## 1. INTRODUCTION

MEMS allow the miniaturization of devices that generate and detect motion. Here, we have tested the MPU-6050 multi-axis motion sensor from InvenSense, a TDK Group Company. This motion sensor is widely used in consumer and automotive electronics to track motion, a function that has become indispensable for many applications. The actual testing of the mechanical motion within MEMS plays an essential role during their development and allows to find causes for unexpected responses. Deviations from calculated behavior can for example originate from production tolerances. The need for testing continues when MEMS are to be integrated in an appliance. Here, performance can be affected by mechanical stresses from mounting the sensor on a printed circuit board and by vibrations caused by active components such as loudspeakers and switched power supplies. The ideal test of the vibrational behavior of MEMS is performed under conditions that disturb the device as little as possible. Laser interferometry and vibrometry are widely accepted methods for the contactless modal analysis of micromechanical systems. However, such instruments predominantly use a light source within the visible wavelength range. The MPU-6050 is packaged in a silicon enclosure to provide it with a controlled micro-environment, which makes it inaccessible for any technique that operates with visible light.

Because silicon becomes nearly transparent at higher wavelengths, infrared (IR) light can be used to 'look' through silicon. SmarAct's **PICOSCALE Vibrometer** employs an IR laser (1550 nm wavelength) in combination with a confocal microscopy technique. Thus, selected planes of the MEMS can be imaged with minimal disturbance of semi-transparent layers that do not lie in the focal plane, such as the silicon package. In this application note we show how the moving parts of an MPU-6050 sensor can be imaged with the **PICOSCALE Vibrometer**.

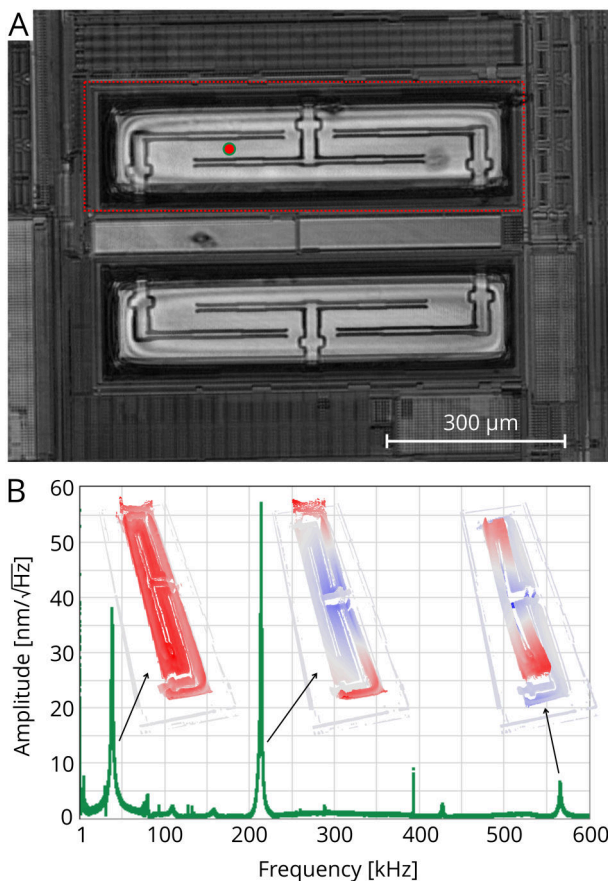


**Figure 1. Confocal imaging through silicon.** A) The MPU-6050 motion sensor without its plastic enclosure, mounted on the shaker stage. For comparison, the intact chip is shown at the right. B) With confocal microscopy the multiple interfaces of the sample can be detected. The peaks that show the top and bottom of the silicon window are  $\approx 25 \mu\text{m}$  apart, which has to be multiplied by its refractive index to obtain the thickness of the silicon window of  $\approx 90 \mu\text{m}$ . The distance between the lower surface of the silicon window and the MEMS is  $\approx 55 \mu\text{m}$ . C) 1 megapixel images of the top surface of the silicon window and the underlying MEMS structure.

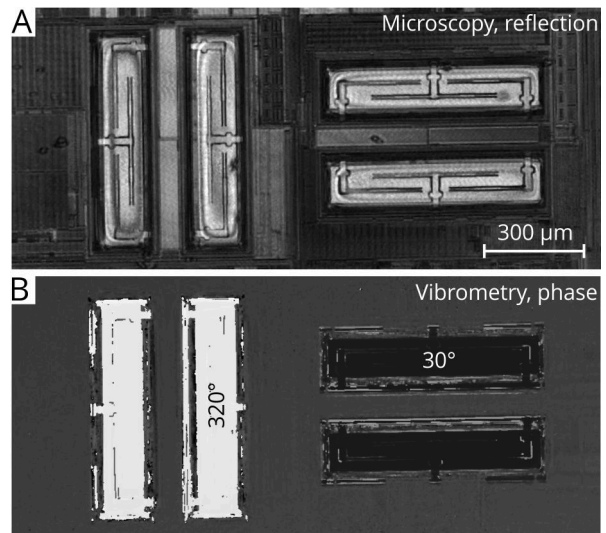
## 2. RESULTS

For the experiments, the molded plastic enclosure was removed from the top of the motion sensor in order to gain access to the silicon package (Figure 1A). By moving the focused measurement laser beam of the confocal microscope down while recording the reflection signal, the different interfaces can be detected. Figure 1B shows that 2 main peaks can be distinguished, one for the silicon window and one for the MEMS structure. Within the silicon peak, two sub-peaks can be distinguished that represent the upper and lower side of the silicon window. By adjusting the focus of the microscope to the respective peaks both the top of the silicon window and the actual MEMS structure can be imaged (Figure 1C). Fine structural details can be resolved on the MEMS structure which allows for a more detailed study of the vibrations of its moving parts.

To study the moving parts of the sensor, the image size was reduced and the local motion was measured by positioning the measurement laser at the indicated point (Figure 2A) while the sensor was mechanically ac-



**Figure 2. Modal analysis of the motion sensor through a silicon window.** A) The vibrations were first measured at the indicated point. B) The amplitude spectral density plot shows multiple resonance peaks. At the indicated peaks a modal analysis was performed of the part of the structure that is indicated by the red box in A). The inset figures show a 3D rendering of the motion of the structure.



**Figure 3. Relative motion of multiple objects.** A) Confocal microscopy image showing a total of 4 mobile structures. B) The motion sensor was actuated at 37.4 kHz and the phase image shows the phase with respect to the shaker stage signal. The phase is gray-scale coded ( $0^\circ$  is black,  $359^\circ$  is white), the difference in phase between the mobile structures is  $\approx 70^\circ$ .

tuated from 1-600 kHz. The measured response shows multiple pronounced resonance peaks (Figure 2B). To image the associated bending modes the sensor was actuated at these frequencies while recording an image of the vibrations. The inset figures in Figure 2B reveal bending modes of increasing complexity.

Thanks to the large scan area and megapixel imaging capability the PICO SCALE Vibrometer can also compare the motion of different part of the MEMS. Figure 3 shows that, although their amplitude was comparable, the motion of the different structures was phase shifted by  $\approx 70^\circ$ . Such a phase can originate from different resonance frequencies of the structures.

## 3. CONCLUSION

Both SmarAct's PICO SCALE Interferometer and PICO SCALE Vibrometer are based on an infrared 1550 nm laser source in a confocal configuration. A unique advantage of this combination is that it allows to 'look' through silicon windows to measure vibrations of underlying structures. Nevertheless, also objects that are made out of silicon can be imaged and their vibrations can be measured.

The specific advantage for packaged MEMS is that it is now possible to directly measure the vibrations of moving parts through the silicon enclosure, a feature that will help to test and to improve MEMS design.

## 4. ACKNOWLEDGMENTS

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## Sales partner / Contacts

### Germany

**SmarAct GmbH**

Schuetten-Lanz-Strasse 9  
26135 Oldenburg  
Germany

T: +49 441 - 800 879 0  
Email: info-de@smaract.com  
www.smaract.com

### France

**SmarAct GmbH**

Schuetten-Lanz-Strasse 9  
26135 Oldenburg  
Germany

T: +49 441 - 800 879 956  
Email: info-fr@smaract.com  
www.smaract.com

### USA

**SmarAct Inc.**

2140 Shattuck Ave. Suite 1103  
Berkeley, CA 94704  
United States of America

T: +1 415 - 766 9006  
Email: info-us@smaract.com  
www.smaract.com

### China

**Dynasense Photonics**

6 Taiping Street  
Xi Cheng District,  
Beijing, China

T: +86 10 - 835 038 53  
Email: info@dyna-sense.com  
www.dyna-sense.com

**Natsu Precision Tech**

Room 515, Floor 5, Building 7,  
No.18 East Qinghe Anning  
Zhuang Road,  
Haidian District  
Beijing, China

T: +86 18 - 616 715 058  
Email: chenye@nano-stage.com  
www.nano-stage.com

**Shanghai Kingway Optech Co.Ltd**

Room 1212, T1 Building  
Zhonggong Global Creative Center  
Lane 166, Yuhong Road  
Minhang District  
Shanghai, China

Tel: +86 21 - 548 469 66  
Email: sales@kingway-optech.com  
www.kingway-optech.com

### Japan

**Physix Technology Inc.**

Ichikawa-Business-Plaza  
4-2-5 Minami-yawata,  
Ichikawa-shi  
272-0023 Chiba  
Japan

T/F: +81 47 - 370 86 00  
Email: info-jp@smaract.com  
www.physix-tech.com

### South Korea

**SEUM Tronics**

# 801, 1, Gasan digital 1-ro  
Geumcheon-gu  
Seoul, 08594,  
Korea

T: +82 2 - 868 10 02  
Email: info-kr@smaract.com  
www.seumtronics.com

### Israel

**Trico Israel Ltd.**

P.O.Box 6172  
46150 Herzeliya  
Israel

T: +972 9 - 950 60 74  
Email: info-il@smaract.com  
www.trico.co.il